

Date: Friday, 24/04/2009 10:38:08 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CUP
Job Number : 47461	
Estimate Number : 12404	
P.O. Number :	Part Number : D35031
This Issue : 24/04/2009 S.O. No. :	Drawing Number : D3503 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 46994	Material :
Written By :	Due Date : 29/05/2009 Qty: 15 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 06-05-04 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R1000	304 round bar 1.00
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Comment: Qty.: 0.0683 f(s)/Unit Total : 1.0238 f(s)

304 ROUND BAR

(M304R1000)

Batch: M109541

SLA
~~2.6~~



09.04.28

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA635 & DWG D3503,

FOLIO REV: A

DWG REV: A

2-DEBURR AS REQUIRED

SLA 09/04/30 / 09.04.28

(50)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SLA 09/04/30



(50)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

mk 09/04/30



(50)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STJ08

09/05/01 (50)



(50)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUP

Job Number: 47461

Part Number: D35031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/01 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

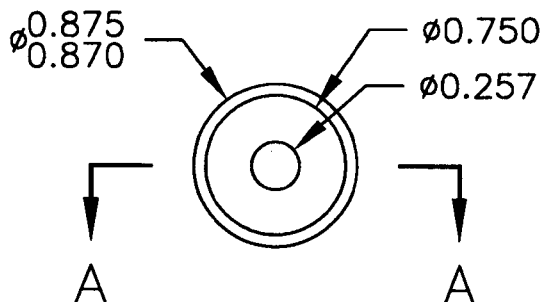


MF 09-05-01



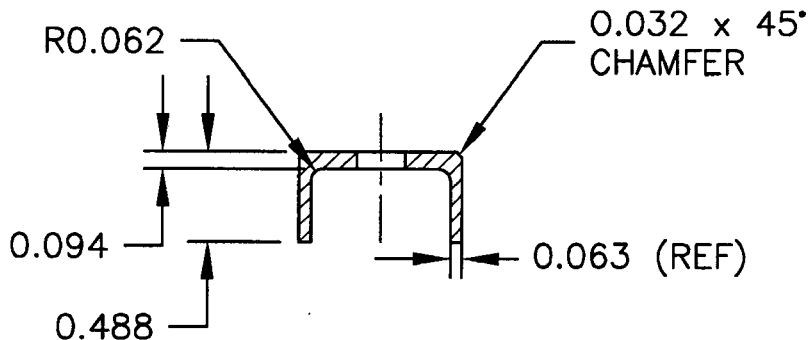
DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3503	REV. A SHEET 1 OF 1
DATE 06.04.19		TITLE CUP	SCALE 1:1
A	06.04.19	NEW ISSUE	

06.04.25 *[Signature]*



D3503-1

also 47461



SECTION A-A

D3503-1 CUP

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
(REF DART MATERIAL SPEC M304RX.XXX)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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